

Date: Tuesday, 30/09/2008 8:54:26 AM  
 User: Julie Lecocq

## Process Sheet

SPUT

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 42346 -1  
 Estimate Number : 10087  
 P.O. Number :  
 This Issue : 30/09/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : 11 Type : PURCHASED PARTS  
 Previous Run : 35228  
 Written By :  
 Checked & Approved By : JUD 08 9 30  
 Comment : Est. A: 02.05.15 New Issue NG

Drawing Name : SIGN ASSEMBLY  
 Part Number : D31183  
 Drawing Number : D3118 REVC  
 Project Number : N/A  
 Drawing Revision : C  
 Material :  
 Due Date : 15/10/2008

Qty:

8 10  
 2 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 7275

C 208/09/30

⑧

Seal as per dwg D3118

Possible Supplier: Self powered lighting inc. Replaces: BHT P/N 212-072-637-107

Material release note required

Sign should be self luminous to min. brightness of 160 microlamberts

2.0 212072637107 Sign Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
 Sign Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Check dims to dwg and certification attached

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Date: Tuesday, 30/09/2008 8:54:26 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SIGN ASSEMBLY

Job Number: 42346

Part Number: D31183

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/10 JF

Comment: FINAL INSPECTION/W/O RELEASE

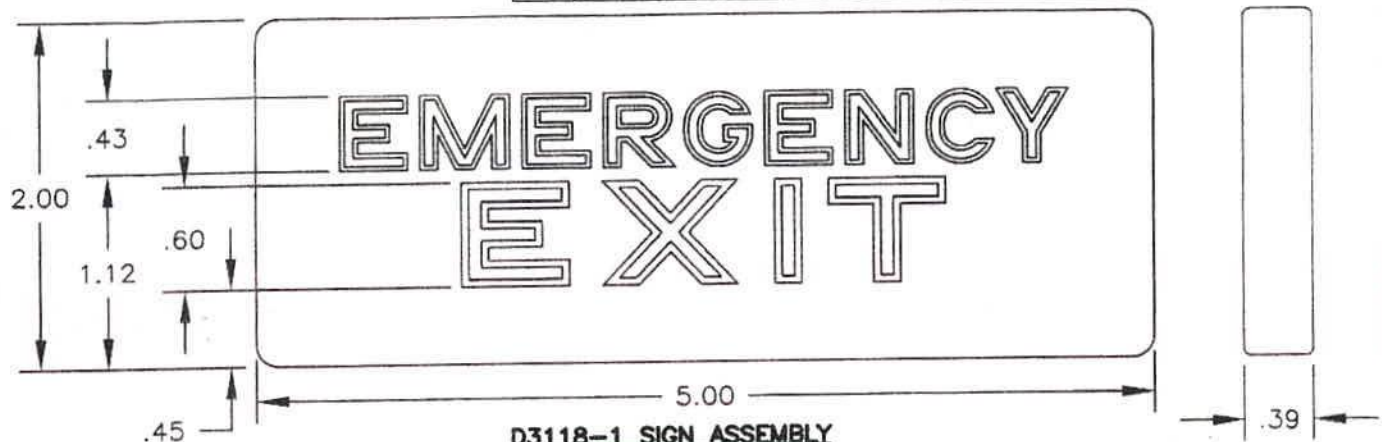
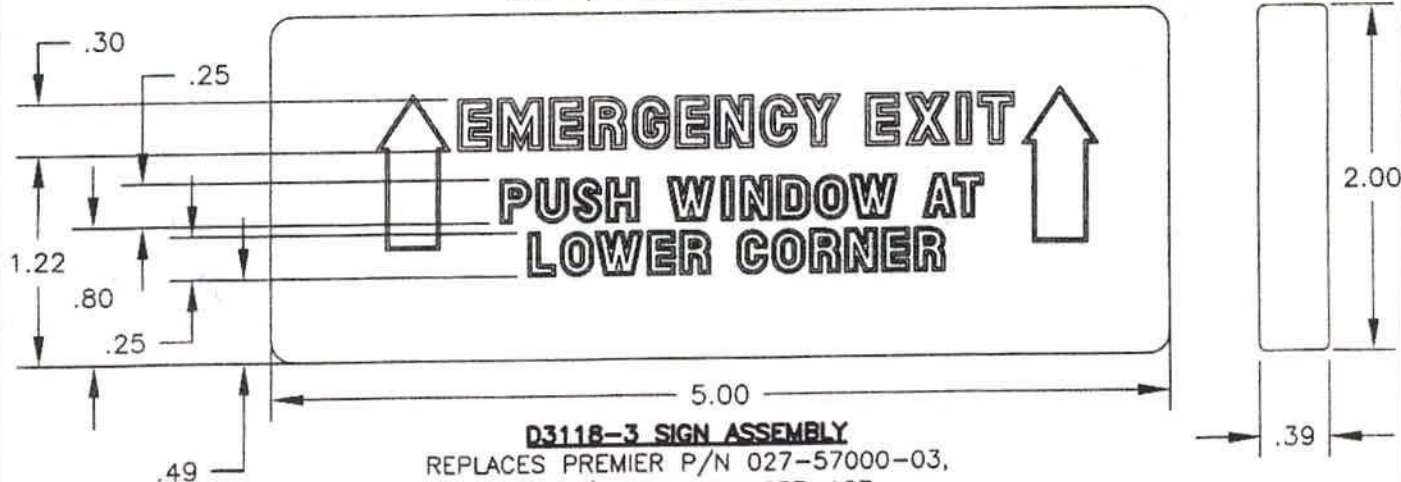
Job Completion



MF 08-11-07

**DART**

DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3118	REV. C SHEET 1 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE 1:1
A	02.04.15	NEW ISSUE	
B	04.05.05	ADD MINIMUM BRIGHTNESS = 160 MICROLAMBERTS	
C	05.02.22	ADD D3118-5	

RELEASED  
15-03-05**D3118-1 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-01,  
BHT P/N 46660-01008-00**D3118-3 SIGN ASSEMBLY**REPLACES PREMIER P/N 027-57000-03,  
BHT P/N 212-072-637-107**NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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WITHOUT NOTICE  
WORK ORDER  
NO. 42346

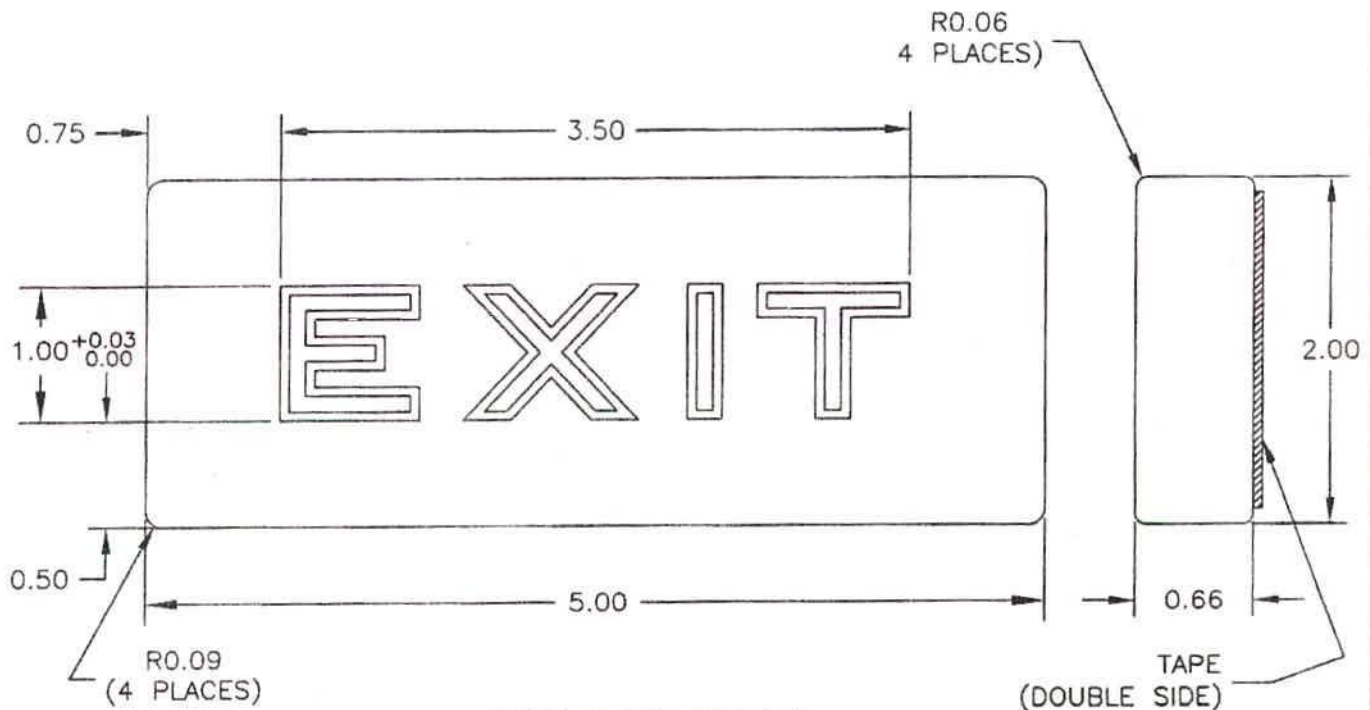
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**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3118	REV. C SHEET 2 OF 2
DATE 05.02.22		TITLE SIGN ASSEMBLY	SCALE NTS

RELEASED  
05.03.25 *[Signature]***D3118-5 SIGN ASSEMBLY****NOTES**

- 1) SIGNS SHOULD BE A RED BACKGROUND CLEAR LETTERING WITH WHITE BORDER AROUND EACH LETTER
- 2) SIGN SHOULD BE SELF-LUMINUS TO MINIMUM BRIGHTNESS OF 160 MICROLAMBERTS
- 3) POSSIBLE SUPPLIER: T-LIGHT SIGN, P/N AC/4-A  
SELF POWERED LIGHTING INC  
8 WESTCHESTER PLAZA  
ELMSFORD, NY 10523  
PHONE: (914) 592-8230  
FAX: (914) 592-8435
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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Self-Powered Lighting

Self-Powered Lighting, Inc.  
31 Waterloo Avenue  
P.O. Box 657  
Berwyn, PA 19312

## PACK SLIP

Primary P.O.: PO00007275

SSI ID #: 0006667

Order Date: 10/3/2008

Ship Date: 10/30/2008

T: (484) 595-9130 F: (484) 595-9135

SHIP TO:

DART AEROSPACE LTD  
MAIN FINISHED GOODS LOCATION  
1270 ABERDEEN STREET  
HAWKWSBURY, ON K6A 1K7

Confirm To:

Reference	Ship VIA	F. O. B.	Terms
36101-11361	FED EX EXPRESS	PLANT	Net 30 Days

ITEM NO.	DESCRIPTION	TBq	ORDERED	SHIPPED	BACK ORD
AC/4-ZZ		0.137	1.00	1	

AC/4-ZZ EM EXIT PSH WINDOW @ LWR CORNER

BHT212-072-637-107

SERIAL NUMBER A08-4057-A08-4064

☐ Check box if serial number(s) are the same, else fill in range

Beg # A08-4064 End #

SHIP 10/30 OR B4

SHIP CUST FED EX P1 ACC'T NUMBER 1517-9324-0

## SHIELD SOURCE INCORPORATED

This package conforms to the conditions and  
limitations specified in 49 CFR 173.424 for radioactive  
material, excepted package - Instruments or Articles, UN2911.

TOTAL BOXES: 1

TOTAL WEIGHT: 2 lbs 6

END USER INFO:

DART AEROSPACE LTD, MAIN FINISHED GOODS LOCATION 1270  
ABERDEEN STREET HAWKWSBURY, ON K6A 1K7



31 WATERLOO AVE., PO BOX 657  
BERWYN, PA 19312

CERTIFICATE OF CONFORMANCE

Customer : DART AEROSPACE LTD	MFG : SHIELD SOURCE INC.
PO # : PO000067275	SPL Order # : 56101-11361
PNR : AC/4-ZZ	S/N : A08-4064
Customer PNR:	Qty. Shipped: 1

The undersigned certifies that all articles included in each shipment under the above Purchase Order are in accordance with the said Purchase Order and with all requirements, specifications and drawings pertinent to (including without limitations, all requirements, specifications and drawings as to process, finish and techniques) listed or referenced in said Order, and that materials used conform to the requirements of 14 CFR 25.853(a) (1) (iv), burn test criteria. All articles comply with FAA regulations and N.I.S.T. Standards per MIL-STD-45662 Paragraph 5.2.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.811 (b) (2) with a minimal brightness of 160 micro lamberts.

☒ In addition, the above referenced Part Number conforms to the Drawing.

☐ In addition, the above referenced Part Number complies with the FAA regulations 14 CFR 25.812 (b) (1) with a minimal brightness of 400 micro lamberts

Inspected By:

Alana Hillis  
Q.C. Personnel



(Seal)

Date:

Nov. 4, 2008